

ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1					1. DATE (YYYYMMDD) 20031208		Form Approved OMB No. 0704-0188			
<p>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</p> <p>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</p>							2. PROCURING ACTIVITY NO. R3G2004			
							3. DODAAC			
4. ORIGINATOR			b. ADDRESS (Street, City, State, Zip Code)		5. CLASS OF ECP					
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert			U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806		I					
8. ECP DESIGNATION					6. JUST. CODE R		7. PRIORITY R			
a. MODEL/TYPE M67,M69 / Grenade			b. CAGE CODE 19203		9. BASELINE AFFECTED					
			c. SYSTEM DESIGNATION M67 Hand Grenade / M69 Hand Grenade		FUNCTIONAL <input checked="" type="checkbox"/> PRODUCT <input type="checkbox"/> ALLOCATED <input type="checkbox"/>					
d. ECP NO. R3G2004			e. TYPE		f. REV		10. OTHER SYS./CONFIG. ITEMS AFFECTED			
							YES <input type="checkbox"/> NO <input type="checkbox"/>			
11. SPECIFICATIONS AFFECTED					12. DRAWINGS AFFECTED					
		CAGE Code	Specification/Document No.	Rev.	SCN	CAGE Code	Number	Rev.	NOR	
a. SYSTEM						19203	C8810746	P	001	
b. DEVELOPMENT						19200	C12991256	E	002	
c. PRODUCT			See Continuation Sheet				See Continuation Sheet			
13. TITLE OF CHANGE To update TDP										
14. CONTRACT NO. AND LINE ITEM DAAA09-C-0020					15. PROCURING CONTRACTING OFFICER					
					a. NAME (First, Middle Initial, Last) Susan Phares					
					b. CODE					
					c. TELEPHONE NO. 309-782-1019					
16. CONFIGURATION ITEM NOMENCLATURE M67 Hand Grenade & M213 Hand Grenade Fuze / M69 Practice Hand Grenade & M228 Hand Grenade Fuze								17. IN PRODUCTION		
								X YES <input type="checkbox"/> NO <input type="checkbox"/>		
18. ALL LOWER LEVEL ITEMS AFFECTED										
a. NOMENCLATURE Fuze, Grenade; Hand, Practice, M228					b. PART NO. 9235210		c. NSN 1330 00 168 5502			
19. DESCRIPTION OF CHANGE										
1.) Add or Change "Distribution Statement" to fuze and grenade drawings.										
2.) Change of a max dimension on top Assembly Drawing of grenade drawing.										
3.) Fix spelling of the word "after".										
20. NEED FOR CHANGE										
1.) Conform to current DOD policy. There is no Distribution Statement on some drawing.										
2.) Correct height of grenade.										
3.) The word "after" is misspelled.										
21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER N/A					22. EFFECT ON PRODUCTION DELIVERY SCHEDULE N/A					
23. RETROFIT										
a. RECOMMENDED ITEM EFFECTIVITY N/A					b. SHIP/VEHICLE CLASS AFFECTED N/A					
c. ESTIMATED KIT DELIVERY SCHEDULE N/A					d. LOCATIONS OR SHIP/VEHICLE NUMBERS AFFECTED N/A					
24. ESTIMATED COSTS/SAVINGS UNDER CONTRACT N/A					25. ESTIMATED NET TOTAL COSTS/SAVINGS N/A					
26. SUBMITTING ACTIVITY					b. TITLE					
a. AUTHORIZED SIGNATURE Gerard M. Eilert					Project Engineer					
27. APPROVAL/DISAPPROVAL										
a. CLASS I			b. CLASS II			c. CLASS II				
<input type="checkbox"/> APPROVAL <input type="checkbox"/> RECOMMENDED			<input type="checkbox"/> DISAPPROVAL <input type="checkbox"/> RECOMMENDED			<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED			<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE	
d. GOVERNMENT ACTIVITY OPMCCS SFAE-AMO-CCS					e. SIGNATURE			f. DATE SIGNED (YYYYMMDD)		
g. APPROVAL <input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		h. GOVERNMENT ACTIVITY			i. SIGNATURE			j. DATE SIGNED (YYYYMMDD)		

BLOCK 11

SPECIFICATION AFFECTED "Line C-Product"

CAGE Code	Number	Rev.	NOR No.
19200	DTL9235210	-	033
19200	DTL8822131	-	034

BLOCK 12

DRAWING AFFECTED

CAGE Code	Number	Rev.	NOR No.
19203	9234676	C	003
19203	8800486	F	004
19200	9235208	D	005
19203	9235207 Sh 1	F	006 Sh1
19203	9235207 Sh 1	F	006 Sh2
19203	9235207 Sh 2	F	007
19203	8822131 Sh 1	AD	008 Sh1
19203	8822131 Sh 1	AD	008 Sh2
19200	12984940	-	009
19200	12984942	-	010
19200	12984941	-	011
19203	8822375	-	012
19203	9235210	N	013
19200	9235948	B	014
19203	9235232	-	015
19203	8822378	H	016
19200	12977368	A	017
23198	7548576	J	018
23198	7548591	G	019
19203	8799925	K	020
19203	7548578	G	021
23198	7548581	E	022
19200	7548586	F	023
19203	7548585	M	024
19203	7548579	H	025
19200	12999072	-	026 Sh1
19200	12999072	-	026 Sh2
19200	12999070	-	027 Sh1
19200	12999070	-	027 Sh2
19203	7548584	AC	028
19203	7548577	F	029
19203	7548583	L	030
19203	9242622	B	035

Continuation Sheet 3 from ECP

Date
20031208

PAN
R3G2004

CAGE Code	Tabulated NOR sheet for Adding Number	Rev.	031
19203	9235366	G	

CAGE Code	Tabulated NOR sheet for Changes Number	Rev.	032
19203	9235492	N	
19203	8810743 Sh 1	W	
19203	8810743 Sh 2	W	
19203	8810744	L	
19203	8810745	L	
19203	8810747	J	
19203	8822132	M	
19203	8822376	J	

BLOCK 19,

Description Of Change

- 4.) Elimination of a vendor
- 5.) Fix spelling of the name "Sherwin"
- 6.) Replace spec MIL-A-002550 with MIL-A-2550
- 7.) Delete Lead filler from drawing.
- 8.) Add Distribution Statement.
- 9.) Change Distribution Statement.
- 10.) Removing NSN from Drawing

BLOCK 20,

Need For Change

4.) Vendor does not make the product.

5.) The name "Sherwin" is misspelled.

6.) Spec MIL-A-002550 is canceled.

7.) Environmental friendly grenade.

8.) No Distribution Statement on drawings.

9.) Office symbol changed

10.) NSN looks like it for the full up round, its only for the steel body, this will get rid of the confusion.

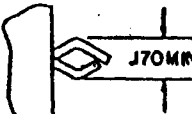
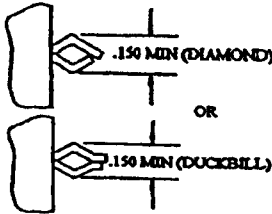
NOTICE OF REVISION (NOR) THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20031208	Form Approved OMB No. 0704-0188
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		5. CAGE CODE 19200	6. NOR NO. 002
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	7. CAGE CODE 19200	8. DOCUMENT NO. C12991256
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806		
9. TITLE OF DOCUMENT Primer, Interior, Ammunition	10. REVISION LETTER		11. ECP NO. R3G2004
	a. CURRENT F	b. NEW	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M67 Hand Grenade			
13. DESCRIPTION OF REVISION			
Delete Text Zone C2 Delete call outs for Vendor "Sentry Paint Technologies, Inc " Change Address Zone B2 From: "Randolph Products Company 701 12th Street P.O. Box 830 Carlstadt, NJ 07072-0830" To: "Randolph Products Company 33 Haynes Circle Chicopee, MA 01020" Change Application Block Zone A3 From: "9235492" To "8810743"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)

NOTICE OF REVISION (NOR)		1. DATE (YYYYMMDD) 20031208		Form Approved OMB No. 0704-0188	
THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED				2. PROCURING ACTIVITY NO. R3G2004 3. DODAAC	
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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806		5. CAGE CODE 19203 7. CAGE CODE 19203	
9. TITLE OF DOCUMENT Sealing Compound		10. REVISION LETTER a. CURRENT C		6. NOR NO. 003 8. DOCUMENT NO. A9234676 11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M67 Hand Grenade					
13. DESCRIPTION OF REVISION Change Text in Note 4 Approved Source: From: "Part# 30514 Gasket seal #2" To: "Gasket Seal #2 30513 1.5 oz Tube 30514 3.0 oz Tube 30515 7.0 oz Tube 80964 5 Gallon bucket" Change Application Block: From: Next Assy Used on "C8833936 C8810741" To: "C8833936 M59 C8810741 M33 C9235492 M67" ADD: "DISTRIBUTION STATEMENT A . Approved for public release. Distribution is unlimited."					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one) <input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.					
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d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
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6. NOR NO. 004		8. DOCUMENT NO. B8800486	
9. TITLE OF DOCUMENT Washer		10. REVISION LETTER a. CURRENT F	
		b. NEW	
11. ECP NO. R3G2004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M67 Hand Grenade			
13. DESCRIPTION OF REVISION Change Note: Note 2 From: "Class RS 910A F , Spec MIL-R-3065" To: "M2BA907A14F19 or M7BA907A14F19, ASTM-D2000" Change Application Block: Used on block From: "XM67" To: "M67" From: "XM68" To: "M68"			
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d. TITLE Chief, Munitions Division		e. SIGNATURE	
		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)	
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6. NOR NO. 005		8. DOCUMENT NO. C9235208	
9. TITLE OF DOCUMENT Grenade, Hand, Practice, Delay; M69		10. REVISION LETTER a. CURRENT D	
11. ECP NO. R3G2004		12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M69 Practice Hand Grenade	
13. DESCRIPTION OF REVISION Changing Dimension Zone B2 From: "3.53 Max" To: "3.59 Max" Remove Text Zone C2 Remove: "NSN 1330-00-178-8515" ADD Distribution Statement D to read: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806." ADD In Application Block: Next Assy: "FINAL"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	
f. DATE SIGNED (YYYYMMDD)		15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	
b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19203 7. CAGE CODE 19203	6. NOR NO. 007 8. DOCUMENT NO. D9235207 Sh2
9. TITLE OF DOCUMENT Body Assembly	10. REVISION LETTER a. CURRENT E		11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M69 Practice Hand Grenade			
13. DESCRIPTION OF REVISION Change Distribution Statement A to D : "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."			
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d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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4. ORIGINATOR		5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last)	b. ADDRESS (Street, City, State, Zip Code)	19200	008 sh 1
Gerard M. Eilert	U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806	7. CAGE CODE 19203	8. DOCUMENT NO. F8822131
9. TITLE OF DOCUMENT		11. ECP NO.	
FUZE, GRENADE HAND M213 ASSEMBLY		R3G2004	
		10. REVISION LETTER	
		a. CURRENT AD	b. NEW
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES			
Fuze, Grenade Hand M213 Assembly		Sheet 1 of 2	
13. DESCRIPTION OF REVISION			
<p>Change Call Out</p> <p>Zone E3 From: " Pull Ring Assy 7548577"</p> <p> To: "Pull Ring Assy 12999072"</p> <p>Change Detail</p> <p>Zone B1 From:</p> <div style="text-align: center; margin-top: 10px;">  <p>DETAIL C SCALE 4/1 NOTE 11</p> </div> <p style="margin-left: 100px;">To:</p> <div style="text-align: center; margin-top: 10px;">  <p>DETAIL C SCALE 4/1 NOTE 11</p> </div>			
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d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
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6. NOR NO. 008 sh 2		8. DOCUMENT NO. F8822131	
9. TITLE OF DOCUMENT FUZE, GRENADE HAND M213 ASSEMBLY		10. REVISION LETTER a. CURRENT AD b. NEW	
11. ECP NO. R3G2004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly			
Sheet 2 of 2			
13. DESCRIPTION OF REVISION Change Note: Note 17 From: "For alternate Detonator Assembly see drawing 12984933 or 12984940." To: "For alternate Detonator Assembly see drawing 12984940."			
Change Distribution Statement D to read: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCSS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	
		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)	
		c. DATE SIGNED (YYYYMMDD)	

NOTICE OF REVISION (NOR) THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20031208	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</small> PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		2. PROCURING ACTIVITY NO. R3G2004	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200	6. NOR NO. 009
		7. CAGE CODE 19200	8. DOCUMENT NO. C12984940
9. TITLE OF DOCUMENT Detonator Assembly	10. REVISION LETTER a. CURRENT -		11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly			
13. DESCRIPTION OF REVISION Change Application Block: From "8822131" To "8822131" M213" Change Distribution Statement D to read: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS	c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo		
d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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			3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSTA-AR-FSA-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 19200
			6. NOR NO. 010 8. DOCUMENT NO. C12984942
9. TITLE OF DOCUMENT Safety Cap		10. REVISION LETTER a. CURRENT - b. NEW	
11. ECP NO. R3G2004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Change Application Block: From: "12984940" To: "12984940 M213"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	
		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-FSA-M		b. REVISION COMPLETED (Signature)	
		c. DATE SIGNED (YYYYMMDD)	

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			3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSTA-AR-FSA-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 19200
9. TITLE OF DOCUMENT Case, Detonator		10. REVISION LETTER a. CURRENT -	6. NOR NO. 011 8. DOCUMENT NO. C12984941 11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Change Application Block: From : "12984940" To: "12984940 M213"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSTA-AR-FSA-M Bldg 61s Picatinny, NJ 07806		19200	012
				7. CAGE CODE 19203	8. DOCUMENT NO. B8822375
9. TITLE OF DOCUMENT Case, Detonator			10. REVISION LETTER		11. ECP NO. R3G2004
			a. CURRENT -		b. NEW
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenades Fuze					
13. DESCRIPTION OF REVISION					
<p>Add Distribution Statement A:</p> <p>"Distribution Statement A: Approved for public release, distribution is unlimited."</p>					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		<input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS			c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo		
d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert			3. DODAAC
b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806		5. CAGE CODE 19200	6. NOR NO. 014
		7. CAGE CODE 19200	8. DOCUMENT NO. C9235948
9. TITLE OF DOCUMENT Igniter Case Assembly		10. REVISION LETTER a. CURRENT B	
		b. NEW	
11. ECP NO. R3G2004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M228 Practice Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Add Distribution Statement D: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806." Change Application Block: From: "XM228" To: "M228"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	
		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)	
		c. DATE SIGNED (YYYYMMDD)	

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		2. PROCURING ACTIVITY NO. R3G2004	
		3. DODAAC	
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSTA-AR-FSA-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 19203
		6. NOR NO. 015 8. DOCUMENT NO. B9235232	
9. TITLE OF DOCUMENT Case, Igniter		10. REVISION LETTER a. CURRENT - b. NEW	
		11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M228 Practice Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Add Distribution Statement A: <div style="margin-left: 40px;"> "Distribution Statement A: Approved for public release, distribution is unlimited." </div> Change Application Block: <div style="margin-left: 40px;"> From: "XM228" To: "M228" </div>			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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			3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSTA-AR-FSA-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200
		6. NOR NO. 016	7. CAGE CODE 19203
9. TITLE OF DOCUMENT Lever		10. REVISION LETTER a. CURRENT H	8. DOCUMENT NO. D8822378
		b. NEW	11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze & M228 Practice Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Change Note 5: Note 5 Line 4: From: "be conducted IAW MIL-G-14971." To: "be conducted IAW TT-C-490 ." Change Distribution Statement From A to D: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806." Change Application Block: From: " Fuze, M228" To: "9235210 Fuze, M228"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munitions Division		e. SIGNATURE	f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)

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2. PROCURING ACTIVITY NO. R3G2004		3. DODAAC							
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE 19200					
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806		7. CAGE CODE 19200					
9. TITLE OF DOCUMENT Sealant, Compound		10. REVISION LETTER		6. NOR NO. 017					
		a. CURRENT A		b. NEW					
				8. DOCUMENT NO. A12977368					
				11. ECP NO. R3G2004					
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze & M228 Practice Hand Grenades Fuze									
13. DESCRIPTION OF REVISION									
<p>ADD to Application Block:</p> <table style="margin-left: 200px;"> <tr> <td>" 8822131</td> <td>M213</td> </tr> <tr> <td>9235210</td> <td>M228"</td> </tr> </table>						" 8822131	M213	9235210	M228"
" 8822131	M213								
9235210	M228"								
14. THIS SECTION FOR GOVERNMENT USE ONLY									
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT			c. TYPED NAME (First, Middle Initial, Last)						
d. TITLE		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)					
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)					

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				3. DODAAC	
				6. NOR NO. 018	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE 19200	
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806		7. CAGE CODE 19200	
9. TITLE OF DOCUMENT Primer Holder Assembly		10. REVISION LETTER		8. DOCUMENT NO. B7548576	
		a. CURRENT J		b. NEW	
				11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze and M228 Practice Hand Grenades Fuze					
13. DESCRIPTION OF REVISION					
<p>Change Note 2:</p> <p>From: "Secure by crimping through 360 Deg and seal with Compound Sealant drawing No. 12977368."</p> <p>To: "Secure by crimping through 360 Deg."</p> <p>ADD Distribution Statement D:</p> <p>"DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."</p>					
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS			c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo		
d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 23198	6. NOR NO. 019 8. DOCUMENT NO. B7548591
9. TITLE OF DOCUMENT Holder, Primer	10. REVISION LETTER a. CURRENT G	b. NEW	11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228			
13. DESCRIPTION OF REVISION Add Distribution Statement D: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806." Change: Change in Application Block: From: "8822131 Fuze, M213,M215" To: "7548576 Fuze, M213,M215, M228"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo	
d. TITLE Chief, Munition Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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4. ORIGINATOR		b. ADDRESS (<i>Street, City, State, Zip Code</i>)		5. CAGE CODE	
a. TYPED NAME (<i>First, Middle Initial, Last</i>) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806		19200	
				7. CAGE CODE 19203	
9. TITLE OF DOCUMENT Primer, Percussion, M42 Assembly		10. REVISION LETTER		6. NOR NO. 020	
		a. CURRENT K		b. NEW	
				8. DOCUMENT NO. C8799925	
				11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228					
13. DESCRIPTION OF REVISION					
<p>Add Distribution Statement D:</p> <p>"DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."</p> <p>ADD: Zone A3 ADD in Application Block: "7548576 M213 & M228"</p>					
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		(2) Revised document must be received before manufacturer may incorporate this change.			
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCSS SFAE-AMO-CCS			c. TYPED NAME (<i>First, Middle Initial, Last</i>) Santo Lombardo		
d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (<i>Signature</i>)		c. DATE SIGNED (YYYYMMDD)	

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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19203	6. NOR NO. 021
		7. CAGE CODE 19203	8. DOCUMENT NO. B7548578
9. TITLE OF DOCUMENT Striker Assembly	10. REVISION LETTER a. CURRENT G		11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228			
13. DESCRIPTION OF REVISION Add Distribution Statement D: "DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806." Add: Zone A3 Add to Application Block: "9235210 Fuze, M228"			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
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d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)	

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a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806		19203	
				7. CAGE CODE 23198	
9. TITLE OF DOCUMENT Point, Striker		10. REVISION LETTER		6. NOR NO. 022	
		a. CURRENT E		b. NEW	
				8. DOCUMENT NO. C7548581	
				11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228					
13. DESCRIPTION OF REVISION					
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a. (X one)		<input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS			c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo		
d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

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		2. PROCURING ACTIVITY NO. R3G2004	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M, Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 6. NOR NO. 023
		7. CAGE CODE 19200 8. DOCUMENT NO. C7548586	
9. TITLE OF DOCUMENT Striker		10. REVISION LETTER a. CURRENT F b. NEW	
11. ECP NO. R3G2004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228			
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6. NOR NO. 024		8. DOCUMENT NO. C7548585	
9. TITLE OF DOCUMENT Spring		10. REVISION LETTER a. CURRENT M	
11. ECP NO. R3G2004		12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Fuze, Grenade Hand M213 Assembly & Fuze, Grenade, Hand, Practice, M228	
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d. TITLE Chief, Munitions Division		e. SIGNATURE	
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<p>4. ORIGINATOR</p> <p>a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert</p>		<p>b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806</p>							
<p>5. CAGE CODE 19200</p>		<p>6. NOR NO. 025</p>							
				<p>7. CAGE CODE 19203</p>					
<p>8. DOCUMENT NO. A7548579</p>		<p>9. TITLE OF DOCUMENT Pin, Hinge</p>							
				<p>10. REVISION LETTER</p> <p>a. CURRENT H</p> <p>b. NEW</p>					
<p>11. ECP NO. R3G2004</p>		<p>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenades Fuze & M228 Practice Hand Grenades Fuze</p>							
				<p>13. DESCRIPTION OF REVISION</p> <p style="margin-top: 20px;">Change Dimension: From: ".020-.015 R TYP" To: ".020 Max R TYP"</p> <p style="margin-top: 20px;">ADD: "DISTRIBUTION STATEMENT A . Approved for public release. Distribution is unlimited."</p>					
14. THIS SECTION FOR GOVERNMENT USE ONLY									
<p>a. (X one)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30px; text-align: center;"><input checked="" type="checkbox"/></td> <td>(1) Existing document supplemented by this NOR may be used in manufacture.</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/></td> <td>(2) Revised document must be received before manufacturer may incorporate this change.</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/></td> <td>(3) Custodian of master document shall make above revision and furnish revised document.</td> </tr> </table>		<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	<p>c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo</p>	
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<p>d. TITLE Chief, Munitions Division</p>		<p>e. SIGNATURE</p>							
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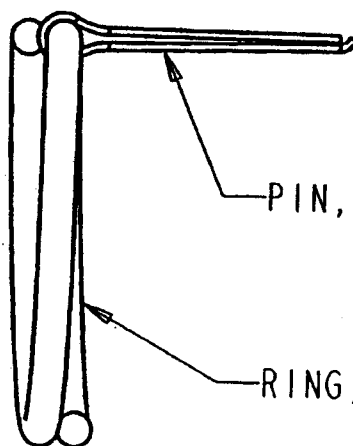
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2. PROCURING ACTIVITY NO. R3G2004		3. DODAAC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE 19200	6. NOR NO. 026
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806	7. CAGE CODE 19200	8. DOCUMENT NO. B12999072
9. TITLE OF DOCUMENT Pull Ring Assembly	10. REVISION LETTER		11. ECP NO. R3G2004
		a. CURRENT -	b. NEW
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze and M228 Practice Hand Grenades Fuze			
13. DESCRIPTION OF REVISION			
<p>See Continuation Sh 2of 2 Dated 20031208 for Drawing Contractor's drawing, need to be brought up to Government Standards Change to B size format</p> <p>ADD Distribution Statement D :</p> <p>"DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."</p>			
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d. TITLE Chief, Munitions Division	e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

DD FORM 1695, AUG 96 (EG)

PREVIOUS EDITION MAY BE USED.

Designed using Perform Pro, WHS/DIOR, Aug 96

APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
8822131	M213				
9235210	M228				



PIN, SAFETY - 12999070

RING, PULL - 7548584

NOTES:

1 - SPEC MIL-A-2550 APPLIES.

NOR #026 Continuation Sh 2 of 2
 PAN # R3G2004- C12999072
 Needs to be redrawn to Gov Std
 20031208
David M. Eber

PART NO. 12999072

PMIC		CONTRACT NUMBER		DESIGN ACTIVITY	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACTOR		US ARMY ARMAMENT RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER PICATINNY ARSENAL, NJ 07806-5000	
		DRAWN BY JL		DATE (YR-MO-DA) 01-10-24	
		CHECKER		ENGINEER	
		DRAWING APPROVAL		PULL RING ASSEMBLY	
MATL ENGR		DESIGN APPROVAL		SIZE A	CAGE CODE 19200
				12999072	
				SCALE	UNIT WT. 105. GR. SHEET

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4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE 19200	
a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806		6. NOR NO. 027	
9. TITLE OF DOCUMENT Pin, Safty		10. REVISION LETTER		7. CAGE CODE 19200	
		a. CURRENT -		b. NEW	
				8. DOCUMENT NO. C12999070	
				11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze and M228 Practice Hand Grenades Fuze					
10e2					
13. DESCRIPTION OF REVISION					
<p>See Continuation Sh 2of 2 Dated 20031208 for Drawing Contractor's drawing, need to be brought up to Government Standards</p> <p>ADD Distribution Statement D :</p> <p>"DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."</p>					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT OPMCCS SFAE-AMO-CCS		c. TYPED NAME (First, Middle Initial, Last) Santo Lombardo			
d. TITLE Chief, Munitions Division		e. SIGNATURE		f. DATE SIGNED (YYYYMMDD)	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSRD-AAR-AEM-M		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)	

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DRAWING SIZE C

4

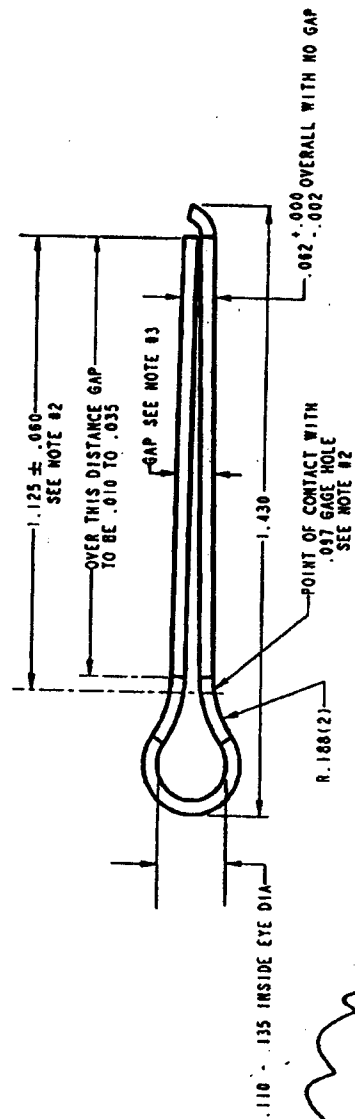
3

2

1

NOTES:

- 1 - SPEC MIL-A-2550 APPLIES.
- 2 - ALL DIMENSIONS BEFORE PLATE.
- 3 - THIS DIM. IS INSPECTED IN GAGE WITH HOLE DIAMETER OF .097.
- 4 - GAP RANGE: .010 - .035 FOR PLATING PURPOSES.
- 5 - MATERIAL: COTTER PIN WIRE 1/2 RND. (BASIC AISI 1008)
- SIZE: .031 ± .000 ± .001 X .065 ± .001 ± .002.
- 6 - PROTECTIVE FINISH: FINISH 1.1.2.1 OR 1.9.2.2 (COLOR SIMILAR TO NO. X34087) OF MIL-STD-171.
- 7 - ANY COTTER PIN WHICH COMPLIES WITH THE STATED REQUIREMENTS WITH END FOR EAST ENTRANCE WILL BE SATISFACTORY.
- 8 - IDENTIFICATION OF THE SUGGESTED SOURCES HEREON IS NOT TO BE CONSTRUCTED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE FOR THE ITEM DESCRIBED ON THIS DRAWING.
- 9 - SUGGESTED SOURCE(S):
ROWLEY SPRING & STAMPING CORP.
210 REDSTONE HILL ROAD
BRISTOL, CT 06011-0276
PHONE NUMBER (860) 582-8175
VENDOR PART NUMBER: 7548583



VENDOR ITEM DRAWING

PART NO. 12999070

DESIGN ACTIVITY		NS ARMY ARMAMENT RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER PICATINNY ARSENAL, NJ 07804-5900	
CONTRACT NUMBER		CONTRACTOR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY JL DATE (YY-MM-DD) 9.1.10.15	
TOLERANCES ON		CHECKER ENGINEER	
2 PLACE ±		DRAWING APPROVAL	
3 PLACE ±		DESIGN APPROVAL	
THIRD ANGLE PROJECTION		PIN, SAFETY	
2 PLACE ±		SIZE C 19200	
3 PLACE ±		CAGE CODE 12999070	
NEXT ASST USED ON		SCALE	
APPLICATION		UNIT WT. 12.0 GRAMS SHEET	

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4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last)	U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806	19200	028
Gerard M. Eilert		7. CAGE CODE 19203	8. DOCUMENT NO. C7548584
9. TITLE OF DOCUMENT		10. REVISION LETTER	
Ring, Pull		a. CURRENT AC	b. NEW
		11. ECP NO. R3G2004	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES			
M213 Hand Grenade Fuze and M228 Practice Hand Grenade Fuze			
13. DESCRIPTION OF REVISION			
<p>Change Text Zone D4</p> <p style="margin-left: 40px;">Note 1 From: "MIL-A-002550" To: "MIL-A-2550"</p> <p style="margin-left: 40px;">Note 5 From "QQ-P-416" To "SAE-AMS-QQ-P-416"</p> <p style="margin-top: 20px;">Application Block Zone A3</p> <p style="margin-left: 40px;">From " Fuze, M215, M213" To " 12999072 Fuze, M213, M228"</p>			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)	
OPMCCS SFAE-AMO-CCS		Santo Lombardo	
d. TITLE		e. SIGNATURE	f. DATE SIGNED (YYYYMMDD)
Chief, Munitions Division			
15.a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)
AMSRD-AAR-AEM-M			

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			3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert		b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200 6. NOR NO. 029
		7. CAGE CODE 19203	8. DOCUMENT NO. A7548577
9. TITLE OF DOCUMENT Pull Ring Assembly		10. REVISION LETTER a. CURRENT F	
		b. NEW	
11. ECP NO. R3G32004			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenades Fuze & M228 Practice Hand Grenades Fuze			
13. DESCRIPTION OF REVISION Change in Application Block, Used On : FROM : "FZ's M213, M215" To : "FZ's M215" ADD: "DISTRIBUTION STATEMENT A. Approved for public release. Distribution is unlimited."			
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d. TITLE Chief, Munitions Division		e. SIGNATURE	
		f. DATE SIGNED (YYYYMMDD)	
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a. TYPED NAME (First, Middle Initial, Last) Gerard M. Eilert	b. ADDRESS (Street, City, State, Zip Code) U.S. Army TACOM-ARDEC AMSRD-AAR-AEM-M Bldg 61s Picatinny, NJ 07806	5. CAGE CODE 19200	6. NOR NO. 030						
		7. CAGE CODE 19203	8. DOCUMENT NO. C7548583						
9. TITLE OF DOCUMENT Pin, Safety		10. REVISION LETTER							
		a. CURRENT L	11. ECP NO. R3G2004						
		b. NEW							
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M213 Hand Grenade Fuze and M228 Practice Hand Grenade Fuze									
13. DESCRIPTION OF REVISION									
<p>Remove Text Zone C5 Remove Text from Note 5 Line 5: "20.1 or"</p> <p>Remove Table Zone B3&4 Remove the whole Table</p> <p>Application Block Zone A3 From "Fuze, M215, M213" To "Fuze, M215"</p>									
14. THIS SECTION FOR GOVERNMENT USE ONLY									
a. (X one)	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30px; text-align: center;"><input checked="" type="checkbox"/></td> <td>(1) Existing document supplemented by this NOR may be used in manufacture.</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/></td> <td>(2) Revised document must be received before manufacturer may incorporate this change.</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/></td> <td>(3) Custodian of master document shall make above revision and furnish revised document.</td> </tr> </table>			<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.
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		7. CAGE CODE 19203	8. DOCUMENT NO. See Block 13																																				
9. TITLE OF DOCUMENT Tabulated NOR see titles in Block 13 (Changes)		10. REVISION LETTER																																					
		a. CURRENT See Block 13	b. NEW																																				
		11. ECP NO. R3G2004																																					
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M67 Hand Grenade and M213 Hand Grenades Fuze / M69 Practice Hand Grenade and M228 Practice Hand Grenades Fuze																																							
13. DESCRIPTION OF REVISION																																							
<p>Change Distribution Statement D to read:</p> <p>"DISTRIBUTION STATEMENT D. Distribution authorized to the Department of Defense and U.S. DoD contractors only, Critical Technology, June 3, 2003. Other requests shall be referred to AMSRD-AAR-AEM-M Picatinny, New Jersey 07806."</p> <p>Drawings Affected</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">CAGE Code</th> <th style="text-align: left;">Number</th> <th style="text-align: left;">Title</th> <th style="text-align: left;">Rev</th> </tr> </thead> <tbody> <tr> <td>19203</td> <td>9235492</td> <td>Grenade, Hand, Frag, Delay; M67</td> <td>N</td> </tr> <tr> <td>19203</td> <td>8810743 Sh 1</td> <td>Metal Parts Assembly</td> <td>W</td> </tr> <tr> <td>19203</td> <td>8810743 Sh 2</td> <td>Metal Parts Assembly</td> <td>W</td> </tr> <tr> <td>19203</td> <td>8810744</td> <td>Top Cup Assembly</td> <td>L</td> </tr> <tr> <td>19203</td> <td>8810745</td> <td>Cup, Top</td> <td>L</td> </tr> <tr> <td>19203</td> <td>8810747</td> <td>Cup, Bottom</td> <td>J</td> </tr> <tr> <td>19203</td> <td>8822132</td> <td>Body</td> <td>M</td> </tr> <tr> <td>19203</td> <td>8822376</td> <td>Detonator Assembly</td> <td>J</td> </tr> </tbody> </table>				CAGE Code	Number	Title	Rev	19203	9235492	Grenade, Hand, Frag, Delay; M67	N	19203	8810743 Sh 1	Metal Parts Assembly	W	19203	8810743 Sh 2	Metal Parts Assembly	W	19203	8810744	Top Cup Assembly	L	19203	8810745	Cup, Top	L	19203	8810747	Cup, Bottom	J	19203	8822132	Body	M	19203	8822376	Detonator Assembly	J
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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Michael J Berry	b. ADDRESS (Street, City, State, Zip Code) CDR, TACOM/ ARDEC US ARMY ARDEC, ATTN: AMSRD-AAR-QEM-B PICATINNY, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 19200	6. NOR NO. 033 8. DOCUMENT NO. DTL9235210
9. TITLE OF DOCUMENT Fuze, Hand Grenade, Practice: M228 Parts For, Loading, Assembling And Packing		10. REVISION LETTER a. CURRENT Original b. NEW	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M69 Practice Fragmentation Hand Grenade		11. ECP NO. R3G2004	
13. DESCRIPTION OF REVISION		SHEET 1 OF 3	
<p>PAGE 1</p> <p>Change from:</p> <p style="margin-left: 20px;"><u>"DISTRIBUTION STATEMENT A.</u> Approved for public release; distribution is unlimited."</p> <p>To:</p> <p style="margin-left: 20px;"><u>"DISTRIBUTION STATEMENT D.</u> Distribution Authorized to the Department of Defense and U.S. DoD Contractors only, Critical Technology, December 22, 2003. Other requests shall be referred to AMSRD-AAR-QEM-B, Picatinny, New Jersey 07806-5000"</p> <p>PAGE 2</p> <p>Add to paragraph 2.2.1 SPECIFICATIONS/ DEPARTMENT OF DEFENSE:</p> <p style="margin-left: 20px;">"MIL-A-48078 Ammunition, Standard Quality Assurance Provisions, General Specification for"</p> <p>PAGE 5</p> <p>Add the following paragraphs:</p> <p style="margin-left: 20px;">"3.19 <u>Critical defects material handling.</u> An analysis of critical defect material handling shall be made in accordance with MIL-A-48078 and 4.3.3.15."</p> <p>Continued on next page.</p>			
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PAGE 7

ADD TO TABLE I THE FOLLOWING:

"3.19 Critical defects material handling	4.3.3.15	4	A	B
		X	X	X"

Delete paragraph 4.1. in its entirety and replace with:

"4.1.1 Responsibility for Inspection. Unless otherwise specified in the contract or purchase order, the provisions of MIL-A-48078 shall apply and are hereby made a part of this detail specification. Except as otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein; the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. In addition, the Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to the prescribed requirements."

PAGE 8

Delete paragraph 4.2.2 in its entirety and replace with:

"4.2.2 Inspection to be performed. See MIL-A-48078 and Table II specified herein."

Delete paragraph 4.2.3 in its entirety and replace with:

"4.2.3 Rejection. The first article sample shall be rejected if any of the inspections/tests in Table II are not acceptable; MIL-A-48078 applies."

PAGE 10

Change from:

"7548583"

To

"12999070"

PAGE 13

Delete paragraph 4.3.1 in its entirety and replace with:"

"4.3.1 Lot formation. Fuze lots shall comply with the lot formation provisions of MIL-STD-1916 and MIL-A-48078. In addition lots of fuzes shall contain:

- a. M42 percussion primers of one lot interfix number from one manufacturer.
- b. Delay composition from not more than two consecutive lots from one manufacturer.
- c. Black powder of one lot number from one manufacture."

Delete paragraph 4.3.2 in its entirety and replace with:

"4.3.2 Examination. (See MIL-A-48078). Unless otherwise specified in the Conformance Inspection, sampling plans for major and minor defects shall be in accordance with MIL-STD-1916, Verification Level (VL) IV for major defects and VL II for minor defects. Critical characteristics shall be inspected 100% follow by VL VII in accordance with MIL-STD-1916. Equipment necessary for the performance of the inspections listed shall be in accordance with 4.3.4."

PAGE 21, PARAGRAPH 4.3.2.8

Change from:

"7548583"

To

"12999070"

Change from:

"7548577"

To

"12999072"

PAGE 25, PARAGRAPH 4.3.2.12

DELETE "Note: (a) See Table V for sample size and accept/reject criteria."

Change from:

"2 Safety pin withdrawal lower limit (a) (a) 3.8 4.3.3.5"

To:

"2 Safety pin withdrawal lower limit 100% 3.8 Gage"

PAGE 36

Add the following paragraph:

"4.3.3.15 Critical defect material handling (see 3.19). The contractor shall maintain controls for all critical defects as specified in paragraph 3.2 of MIL-A-48078."

Delete paragraph 4.3.4 in its entirety and replace with:

"4.3.4 Inspection Equipment. The inspection equipment required to perform the inspection and tests prescribed in this specification is identified in the 'Paragraph Reference/ Inspection Method' column in the tables starting with paragraph 4.3.2.1, and the test method paragraphs (see 4.4). The contractor shall submit for approval inspection equipment designs in accordance with the terms of the contract (See section 6 of MIL-A-48078 and section 6.3 herein)."

PAGE 40

Add to end of paragraph 6.2 Acquisition requirements:

"o. Provisions of MIL-A-48078"

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4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Michael J Berry	b. ADDRESS (Street, City, State, Zip Code) CDR, TACOM/ ARDEC US ARMY ARDEC, ATTN: AMSRD-AAR-QEM-B PICATINNY, NJ 07806	5. CAGE CODE 19200 7. CAGE CODE 19200	6. NOR NO. 034 8. DOCUMENT NO. DTL8822131
9. TITLE OF DOCUMENT Fuze, Hand Grenade, M213 Parts For, Loading, Assembling And Packing	10. REVISION LETTER a. CURRENT Original		11. ECP NO. R3G2004
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M67 Fragmentation Hand Grenade		13. DESCRIPTION OF REVISION	
<p>PAGE 1 Change from: "DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited." To:</p> <p>"DISTRIBUTION STATEMENT D. Distribution Authorized to the Department of Defense and U.S. DoD Contractors only, Critical Technology, December 22, 2003. Other requests shall be referred to AMSRD-AAR-QEM-B, Picatinny, New Jersey 07806-5000"</p> <p>PAGE 2 Add to paragraph 2.2.1 SPECIFICATIONS/ DEPARTMENT OF DEFENSE: "MIL-A-48078 Ammunition, Standard Quality Assurance Provisions, General Specification for"</p> <p>PAGE 4 PARAGRAPH 3.9 Change from: "see 6.8" To: "see 4.3.5"</p> <p>PAGE 5 Add the following paragraphs: "3.19 <u>Critical defects material handling</u>. An analysis of critical defect material handling shall be made in accordance with MIL-A-48078 and 4.3.3.14."</p> <p>Continued on next page.</p>			
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PAGE 7

ADD TO TABLE I THE FOLLOWING:

		4	A	B
"3.19 Critical defects material handling	4.3.3.14	X	X	X"

Delete paragraph 4.1.1 in its entirety and replace with:

"4.1.1 Responsibility for Inspection. Unless otherwise specified in the contract or purchase order, the provisions of MIL-A-48078 shall apply and are hereby made a part of this detail specification. Except as otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein; the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. In addition, the Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to the prescribed requirements."

PAGE 8

Delete paragraph 4.2.2 in its entirety and replace with:

"4.2.2 Inspection to be performed. See MIL-A-48078 and Table II specified herein."

Delete paragraph 4.2.3 in its entirety and replace with:

"4.2.3 Rejection. The first article sample shall be rejected if any of the inspections/tests in Table II are not acceptable; MIL-A-48078 applies."

PAGE 10

Change from:

"7548583"

To

"12999070"

PAGE 13

Delete paragraph 4.3.1 in its entirety and replace with:

"4.3.1 Lot formation. Fuze lots shall comply with the lot formation provisions of MIL-STD-1916 and MIL-A-48078. Unless otherwise specified in the contract, each fuze lot shall not exceed 60,000 fuzes. In addition lots of fuzes shall contain:

- a. M42 percussion primers of one lot interfix number from one manufacturer.
- b. Delay composition from not more than two consecutive lots from one manufacturer.

c. Detonator assemblies from not more than one manufacturer containing the following:

- (1) RDX from not more than one lot from one manufacturer.
- (2) Lead azide from not more than one lot from one manufacturer.
- (3) Lead styphnate from not more than one lot from one manufacturer."

Delete paragraph 4.3.2 in its entirety and replace with:

"4.3.2 Examination. (See MIL-A-48078). Unless otherwise specified in the Conformance Inspection, sampling plans for major and minor defects shall be in accordance with MIL-STD-1916, Verification Level (VL) IV for major defects and VL II for minor defects. Critical characteristics shall be inspected 100% follow by VL VII in accordance with MIL-STD-1916. Equipment necessary for the performance of the inspections listed shall be in accordance with 4.3.4."

PAGE 21, PARAGRAPH 4.3.2.8

Change from:

"7548583"

To

"12999070"

Change from:

"7548577"

To

"12999072"

PAGE 25, PARAGRAPH 4.3.2.12

DELETE "Note: (a) See Table V for sample size and accept/reject criteria."

Change from:

"2 Safety pin withdrawal lower limit (a) (a) 3.8 4.3.3.5"

To:

"2 Safety pin withdrawal lower limit 100% 3.8 Gage"

PAGE 27

Add the following:

"114 Detonator function high order(b) 3.9 4.3.5"

Add to note:

"(b). see 4.3.5 for sample size and accept/reject criteria."

PAGE 36

Add the following paragraphs:

"4.3.3.14 Critical defect material handling (see 3.19). The contractor shall maintain controls for all critical defects as specified in paragraph 3.2 of MIL-A-48078."

Delete paragraph 4.3.4 in its entirety and replace with:

"4.3.4 Inspection Equipment. The inspection equipment required to perform the inspection and tests prescribed in this specification is identified in the 'Paragraph Reference/ Inspection Method' column in the tables starting with paragraph 4.3.2.1, and the test method paragraphs (see 4.4). The contractor shall submit for approval inspection equipment designs in accordance with the terms of the contract (See section 6 of MIL-A-48078 and section 6.3 herein)."

Add the following paragraph:

"4.3.5 Detonator function high order. Prior to release for production, a sample of 50 units from each lot of detonator shall be randomly selected, assembled into the M213 fuzes assembly and function as specified in 4.4.12 using test equipment as specified in 4.3.4."

PAGE 38

Add the following paragraph:

"4.4.12 Detonator function high order. The output end of the detonator shall be held flush and perpendicular to a steel plate of the dimension of two (2) inches by one and one-half (1.5) inches by five-eight (.625) with the Rockwell hardness between B75 and B77. The indentation on the steel plate shall be measured and the average of the indentation of 50 sample shall be no less than 0.035 inch with no individual value less than 0.030 inches."

PAGE 40

Add to end of paragraph 6.2 Acquisition requirements:

"o. Provisions of MIL-A-48078"

Delete paragraph 6.8 in its entirety.

Change from:

"6.9 Critical defects I and II."

To:

"6.8 Critical defects I and II."

PAGE 41

Change from:

"6.10 Performance Oriented Packaging."

To:

"6.9 Performance Oriented Packaging."

Change from:

"6.11 Subject term (key word) listing."

To:

"6.10 Subject term (key word) listing."

